

# H83A-5MB/-6MB Pulling Head Assembly

For use with G83 Riveter

Installs -5 and -6 Diameter "S" Type Maxibolts®



**CHERRY®**  
AEROSPACE

1224 East Warner Ave., Box 2157  
Santa Ana, CA 92705-0157  
(714) 545-5511 FAX (714) 850-6093  
www.cherryaerospace.com

**Notes:**

1. Lightly lubricate jaws and collet with Lubriplate® 630-A or equivalent.
2. Nosepiece is for "S" type Maxibolts® only. To pull "U" type Maxibolts® contact Technical Services for information.

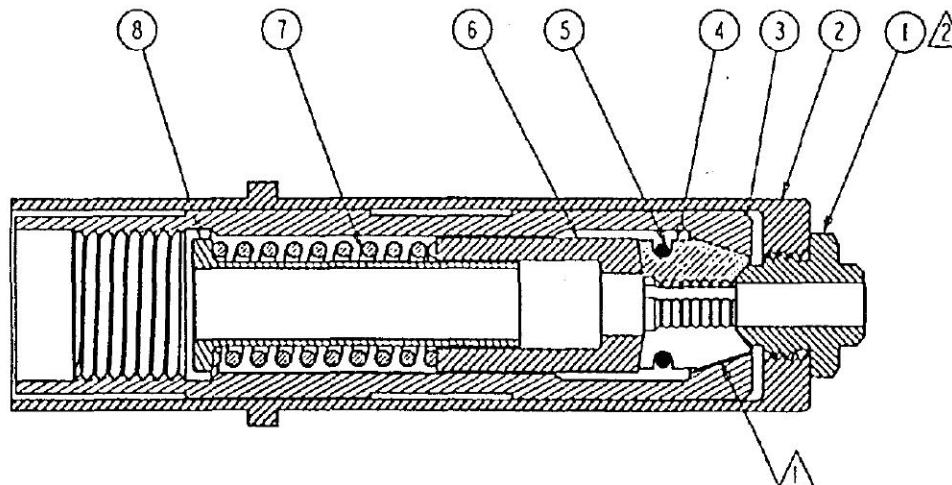
## REPLACED WITH H83B-5MB

Table

Dash No.	Pulling Head Assembly No.	Item 1 Nosepiece	Item 4 Jaws
-5MB	H83-5MB	652-009	744C75
-6MB	H83-6MB	652-010	744C76

H83-5MB/-6MB Parts List

Item No.	Qty	Part No.	Description
1	1	See Table	Nosepiece
2	1	652-005	Sleeve
3	1	652-004	Collet
4	1 set	See Table	Jaws (set of 3)
5	1	P-584	O-Ring
6	1	652-006	Cap, Jaw Follower
7	1	513-061	Compression Spring
8	1	513-062	Sleeve, Jaw Follower



### WARRANTY

Seller warrants the goods conform to applicable specifications and drawings and will be manufactured and inspected according to generally accepted practices of companies manufacturing industrial or aerospace fasteners. In the event of any breach of the foregoing warranty, Buyer's sole remedy shall be to return defective goods (after receiving authorization from Seller) for replacement or refund of the purchase price, at the Seller's option. Seller agrees to any freight costs in connection with the return of any defective goods, but any costs relating to removal of the defective or nonconforming goods or installation of replacement goods shall be Buyer's responsibility. SELLER'S WARRANTY DOES NOT APPLY WHEN ANY PHYSICAL OR CHEMICAL CHANGE IN THE FORM OF THE PRODUCT IS MADE BY BUYER. THE FOREGOING EXPRESS WARRANTY AND REMEDY ARE EXCLUSIVE AND ARE IN LIEU OF ALL OTHER WARRANTIES AND REMEDIES; ANY IMPLIED WARRANTY AS TO QUALITY, FITNESS FOR PURPOSE, OR MERCHANTABILITY IS HEREBY SPECIFICALLY DISCLAIMED AND EXCLUDED BY SELLER. This warranty is void if seller is not notified in writing of any rejection of the goods within ninety (90) days after receipt of the goods by buyer. Seller shall not be liable under any circumstances for incidental, special or consequential damages arising in whole or in part from any breach by Seller, AND SUCH INCIDENTAL, SPECIAL, OR CONSEQUENTIAL DAMAGES ARE HEREBY EXPRESSLY EXCLUDED. Our policy is one of continuous development. Specifications shown in this document may be subject to changes introduced after publication. NOTE: The properties, strength, dimensions, installed characteristics and all other information in these materials are for guidance only to aid in the correct selection of the products described herein and is not intended or implied as part of the above warranty. All applications should be evaluated for functional stability and available samples of the described parts can be requested for installed tests, suitability and evaluations.

Loctite® 630-A is a registered trademark of Henkel Corporation  
Lubriplate® is a registered trademark of Fiske Brothers Refining Co.

For more information please contact our Technical Services Department at tel. 714-850-6022