

# H680B208 Pulling Head for 1/4" CHERRYMAX Rivets



**CHERRY**<sup>®</sup>  
AEROSPACE

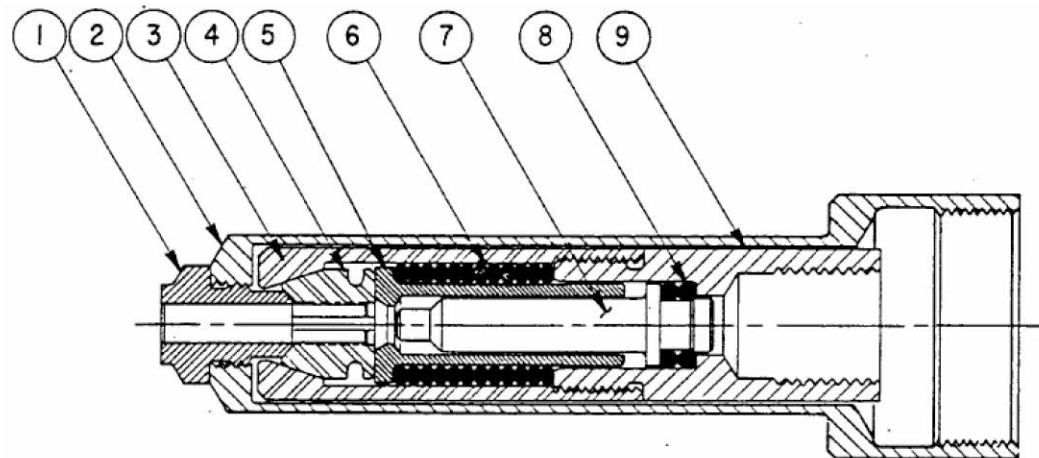
**Notes:**

1. This pulling head attaches directly to the CHERRY<sup>®</sup> G784 OR G689 HYDROSHIFT riveter for installation of 1/4" diameter Cherrymax Rivets.
2. Secure threaded connections with Loctite<sup>®</sup> No. 242.

**U.S. Air Tool Company**  
**New York Tel: (631) 471-3300**  
**California Tel: (310) 632-5400**  
**Email: Info@usatco.com**

**Parts List**

9	1	749B49	COLLET ADAPTER
8	2	P-119	O-RING (2-009 N219-7)
7	1	749B48	STEM STOP
6	12	P-112	O-RING (2-012 N219-7)
5	1	749B47	JAW FOLLOWER
4	1 SET	563C35	JAWS (NO O-RING)
3	1	749B46	COLLET
2	1	680B209	SLEEVE
1	1	749B53	NOSEPIECE
ITEM NO.	REQ.	PART NUMBER AND DESCRIPTION	



**WARRANTY**

Seller warrants the goods conform to applicable specifications and drawings and will be manufactured and inspected according to generally accepted practices of companies manufacturing industrial or aerospace fasteners. In the event of any breach of the foregoing warranty, Buyer's sole remedy shall be to return defective goods (after receiving authorization from Seller) for replacement or refund of the purchase price, at the Seller's option. Seller agrees to any freight costs in connection with the return of any defective goods, but any costs relating to removal of the defective or nonconforming goods or installation of replacement goods shall be Buyer's responsibility. SELLER'S WARRANTY DOES NOT APPLY WHEN ANY PHYSICAL OR CHEMICAL CHANGE IN THE FORM OF THE PRODUCT IS MADE BY BUYER. THE FOREGOING EXPRESS WARRANTY AND REMEDY ARE EXCLUSIVE AND ARE IN LIEU OF ALL OTHER WARRANTIES AND REMEDIES; ANY IMPLIED WARRANTY AS TO QUALITY, FITNESS FOR PURPOSE, OR MERCHANTABILITY IS HEREBY SPECIFICALLY DISCLAIMED AND EXCLUDED BY SELLER. This warranty is void if seller is not notified in writing of any rejection of the goods within ninety (90) days after receipt of the goods by buyer. Seller shall not be liable under any circumstances for incidental, special or consequential damages arising in whole or in part from any breach by Seller, AND SUCH INCIDENTAL, SPECIAL, OR CONSEQUENTIAL DAMAGES ARE HEREBY EXPRESSLY EXCLUDED. Our policy is one of continuous development. Specifications shown in this document may be subject to changes introduced after publication. NOTE: The properties, strength, dimensions, installed characteristics and all other information in these materials are for guidance only to aid in the correct selection of the products described herein and is not intended or implied as part of the above warranty. All applications should be evaluated for functional stability and available samples of the described parts can be requested for installed tests, suitability and evaluations.

Loctite<sup>®</sup> 630-A is a registered trademark of Henkel Corporation  
 Lubriplate<sup>®</sup> is a registered trademark of Fiske Brothers Refining Co.

For more information please contact our Technical Services Department at tel. 714-850-6022