EXTENDED PULLING HEAD FOR 8 DIAMETER BLINDBOLTS™ (MAXIBOLTS®)
Technical Data Sheet, Page 1 of 2

DIMENSIONAL DATA (all measurements in Inches, see figure 1)
Pulling Head Weight: 4.2 Lbs (1.9 kg)

CHOICE OF RIVETERS
- The H84CE6-8MB is to be used with:
  - G84 Power Riveter
  - G84-LS Split Power Riveter (with adaptor 744-700)

MOUNTING INSTRUCTIONS
- Attach riveter to air source for correct piston positioning.
- Thread Collet Assembly securely onto the riveter head piston.
- Depress the trigger and attach the sleeve assembly onto the bayonet mount.

USAGE
- This tool is designed to install 8 Dia Maxibolts® (Blind Bolts™) where a 6” inches extension is needed

BEFORE USE, MAKE SURE THAT:
- The correct pulling head and nose piece are used and that they are properly mounted on the recommended riveter.
- Proper Air source is connected (see Riveter specification for recommended pressure).
- Make sure that the tool is clean and in good working condition

DURING OPERATION
- Inspect the active area of the nose piece regularly.
- Keep the tool clean, especially the nose piece and jaws; pay special attention when sealants are used.
- If stem slippage occurs, the jaws need to be either cleaned or replaced.

PREVENTATIVE MAINTENANCE
- Clean the nose piece, jaw set and collet every 1,000 installations, or when failures occurs.
- Lubricate outside configuration of the jaw set with Lubriplate® or similar light lubricant.
- Inspect regularly and keep the active area clean and in good working condition.
- Replace worn or broken components.
### PARTS LIST

<table>
<thead>
<tr>
<th>ITEM NUMBER</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY. PER ASSY.</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>652-035</td>
<td>NOSEPICE (SEE NOTES)</td>
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</tr>
<tr>
<td>2</td>
<td>975-048</td>
<td>6&quot; EXTENDED SLEEVE</td>
<td>1</td>
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<tr>
<td>3</td>
<td>652-111</td>
<td>6&quot; COLLET EXTENSION</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>P-1425</td>
<td>COMPRESSION SPRING</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>652-031</td>
<td>JAW FOLLOWER</td>
<td>1</td>
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<tr>
<td>6</td>
<td>865C25</td>
<td>JAW SET (3 JAWS)</td>
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<tr>
<td>7</td>
<td>652-030</td>
<td>COLLET</td>
<td>1</td>
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</tbody>
</table>

**NOTES:**
* USE 652-179 FOR U-TYPE FASTENERS

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### GENERAL / TECHNICAL QUESTIONS

1224 E. Warner Avenue  
Santa Ana, CA 92705  
USA  
1-714-545-5511 (ASK FOR THE TECHNICAL SALES)  
1-714-850-6093 (Fax)

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