DIMENSIONAL DATA

1/8” H9040-4C
5/32” H9040-5C
3/16” H9040-6C
1/4” H9040-8C

CHOICE OF RIVETERS

- These heads fit directly on the G740A Cherry® power riveter.
- Will fit on the CherryMAX® riveters (G704B, G746A and G747) with the 704A6 adapter.
- Will fit on G784 with the 680B57 adapter.

MOUNTING INSTRUCTIONS

- Attach riveter to air source for correct piston positioning.
- Make sure the jaws and all internal components of the collet are properly located; see parts list.

BEFORE USE, CHECK:

- The pulling head is correctly mounted and the proper riveter is selected.
- Proper air source is connected (see riveter specification for recommended pressure).
- The tool is clean and in good working condition.

USAGE

- 1/8”, 5/32” 3/16” and ¼” CHERRY® rivets, 9000 series.
- The countersunk version of the H9040 series will install both flush and universal head rivets.

DURING OPERATION

- Inspect the active area of the nose piece regularly.
- Keep the tool clean, especially the nose piece and jaws; pay special attention when used with sealants and adhesives.
- If stem slippage occurs, the jaws need to be either cleaned or replaced.
PARTS LIST

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<tr>
<th>Ref. No.</th>
<th>Description</th>
<th>Qty Req.</th>
<th>H9040-4C</th>
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<th>H9040-6C</th>
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PREVENTATIVE MAINTENANCE

- Clean the jaws and inside the Collet every 1,000 installations.
- Lubricate outside of the jaws with Lubriplate® or similar light grease.

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For more information please contact our Technical Services Department at tel. 714-850-6022

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