H84C-8MB
HIGH PERFORMANCE MAXIBOLT PULLING HEAD,
FOR -8 DIAMETER MAXIBOLTS® (BLINDBOLTS)

Technical Data Sheet, Page 1 of 2

DIMENSIONAL DATA (all measurements in Inches, see figure 1)
Pulling Head Weight: 0.2 Lbs (0.09 kg)

![Figure 1]

CHOICE OF RIVETERS
- The H84C-8MB is to be used with:
  - G84 Power Riveter
  - G84-LS Split Power Riveter (with adaptor 744-700)

MOUNTING INSTRUCTIONS
- Attach riveter to air source for correct piston positioning.
- Thread Collet Assembly securely onto the riveter head piston.
- Depress the trigger and attach the sleeve assembly onto the bayonet mount.

USAGE
- This tool is designed to install -8 Dia “S” Type Maxibolts® (Blind Bolts).
  For “U” type use with 652-106 nose piece.

BEFORE USE, MAKE SURE THAT:
- The correct pulling head and nose piece are used and that they are properly mounted on the recommended riveter.
- Proper air source is connected (see riveter specification for recommended pressure).
- Make sure that the tool is clean and in good working condition

DURING OPERATION
- Inspect the active area of the nose piece regularly.
- Keep the tool clean, especially the nose piece and jaws; pay special attention when sealants are used.
- If stem slippage occurs, the jaws need to be either cleaned or replaced.
PREVENTATIVE MAINTENANCE

- Clean the nose piece, jaw set and collet every 1,000 installations, or when failures occurs.
- Lubricate outside configuration of the jaw set with Lubriplate® or similar light lubricant.
- Inspect regularly and keep the active area clean and in good working condition.
- Replace worn or broken components.

PARTS LIST

<table>
<thead>
<tr>
<th>ITEM No.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY. PER ASSY.</th>
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<tbody>
<tr>
<td>7</td>
<td>652-104*</td>
<td>NOSE PIECE</td>
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<tr>
<td>6</td>
<td>652-060</td>
<td>SLEEVE</td>
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<td>5</td>
<td>652-101</td>
<td>COLLET</td>
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<td>4</td>
<td>513-057</td>
<td>O-RING</td>
<td>1</td>
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<td>3</td>
<td>652-102</td>
<td>JAW SET</td>
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<td>652-042</td>
<td>JAW FOLLOWER</td>
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<td>P-1455</td>
<td>COMPRESSION SPRING</td>
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</tbody>
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* U-Type uses 652-106

GENERAL / TECHNICAL QUESTIONS

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