H84-8CLA
CherryLock “A” code Pulling Head
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DIMENSIONAL DATA (all measurements in Inches, see Figure 1)
- Tool Weight (without riveter): .3 Lbs (0.14 Kg)

CHOICE OF RIVETERS
- G84 Riveters

MOUNTING INSTRUCTIONS
- Attach Riveter to air source for correct piston positioning.
- Make sure the Jaws and all internal components of the Collet are properly located.
- Thread the Collet onto the Piston of the riveter.
- Push on the Bayonet mount system and snap in the Sleeve.
- Cycle the tool to make sure it is functional.

BEFORE USE, CHECK IF:
- The Pulling Head is correctly mounted and the proper riveter is selected.
- Proper Air source is connected (see Riveter specification for recommended pressure).
- The appropriate Nose Piece is used and the tool is clean and in good working condition.

USAGE
- This tool was designed to install “-8” diameter CherryLock “A” code fasteners.
- This tool is also capable of installing “-8” diameter CherryMax “AB”, Aluminum.

DURING OPERATION
- Inspect the active area of the Nosepiece regularly.
- Keep the tool clean, especially the Nosepiece and Jaws; pay special attention when used with sealants and adhesives.
- If stem slippage occurs, the Jaws need to be either cleaned or replaced.
### PREVENTATIVE MAINTENANCE

- Inspect active area regularly and keep it clean, in good condition.
- Clean the Insert, Jaws and Jaw Cavity inside the Collet every 1,000 installations.
- Lubricate outside configuration of the jaws with Lubriplate® or similar light grease.
- Use Loctite® 242 (removable) on threaded components as shown.

### GENERAL / TECHNICAL QUESTIONS

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