MAXIBOLT STRAIGHT PULLING HEAD, FOR -6 DIAMETER “U” TYPE MAXIBOLT® FASTENERS

Technical Data Sheet, Page 1 of 2

DIMENSIONAL DATA (all measurements in inches, see figure 1)
Pulling Head Weight: 0.2 Lbs (0.09 kg)

Figure 1

CHOICE OF RIVETERS
- **G83A** and **G84** Power Riveters
- **G84-LS** Split Power Riveter (with adaptor 744-700)

MOUNTING INSTRUCTIONS
- Attach riveter to air source for correct piston positioning.
- Thread Collet Assembly securely onto the riveter head piston.
- Depress the trigger and attach the sleeve assembly onto the bayonet mount.

USAGE
- Use for -6 diameter Cherry “U” type Maxibolt® and Huck™ (ALCOA) “U” and “S” Type Blind Bolts.

BEFORE USE, MAKE SURE THAT:
- Proper air source is connected (see riveter manual for recommended pressure).
- Inspect the front end of the nosepiece to make sure that it is clean and in good working condition.

DURING OPERATION
- Visually inspect the active area of the nose piece regularly.
- Keep the nose piece and jaws clean, especially when sealants are used.
- If stem slippage occurs, clean or replace the internal jaws.
PREVENTATIVE MAINTENANCE

- Visually inspect the front end of the nosepiece as often as possible; due to the high installation shock, this area of the nosepiece is expected to have a shorter life span. Replace if damaged or worn. For greatly improved tool life, choose a Cherry “S” type Maxibolt® type fastener (shift washer type).
- Clean the nose piece, jaw set and collet every 1,000 installations, or when failures occur.
- Lubricate outside configuration of the jaw set with Lubriplate® or similar light lubricant.
- Inspect regularly and keep the active area clean and in good working condition.
- Replace worn or broken components.

**PARTS LIST**

<table>
<thead>
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<th>ITEM No.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY. PER</th>
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<td>652-178</td>
<td>NOSE PIECE</td>
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<td>2</td>
<td>652-005</td>
<td>SLEEVE</td>
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<td>652-030</td>
<td>COLLET</td>
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<td>744C76</td>
<td>JAW SET</td>
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<td>5</td>
<td>652-031</td>
<td>JAW FOLLOWER</td>
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<td>6</td>
<td>P-1425</td>
<td>COMPRESSION SPRING</td>
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For more information please contact our Technical Services Department at tel. 714-850-6154

USATCO U.S. Air Tool Company, Inc.

Eastern Division .........................60 Fleetwood Ct., Ronkonkoma, NY 11779-6907 tel: (631) 471-3300 fax: (631) 471-3308

Western Division .....................1219 W. Mahalo Place, Rancho Dominguez, CA 90220-5446 tel: (310) 632-5400 fax: (310) 632-3900

Info@usatco.com

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