Choice of Riveters
- G747 CHERRY® Riveters
- G704B CHERRY® Riveters
- G746A CHERRY® Riveters

MOUNTING INSTRUCTIONS (see parts list)
- Attach Riveter to air source for correct piston positioning.
- Insert the spring into the riveter’s head piston.
- Place the jaws inside the collet.
- Place the bumber over the jaw follower and place this assembly into the collet against jaws.
- Tighten securely, using a wrench.
- Thread sleeve snugly into end of head cylinder; tighten securely with the jam nut.
- Cycle the tool to make sure it is functional.

BEFORE USE, CHECK IF:
- The Pulling Head is correctly mounted and the proper riveter is selected.
- Proper Air source is connected (see Riveter specification for recommended pressure).
- The appropriate Nose Piece is used and the tool is clean and in good working condition.

USAGE
- This tool was designed to install A code type Cherrylock blind fasteners; order the right part number for the fastener diameter to install (-3, -4, -5 or -6 diameter, see table on next page).
- Due to limitations in riveter power and stroke, some grip lengths may need double triggering the riveter and the longer grips may need a different riveter to install.
- Please refer to the individual tool specification for capacity.

DURING OPERATION
- Inspect the front active area of the Nosepiece regularly; replace when worn.
- Keep the tool clean, especially the Nosepiece and Jaws; pay special attention when used with sealants and adhesives.
- If stem slippage occurs, clean or replace the internal jaws.
**H955-(**
CherryLock “A” code Pulling Heads

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**PARTS LIST & PREVENTATIVE MAINTENANCE**

- Inspect active area regularly and keep it clean, in good condition
- Clean the Insert, Jaws and Jaw Cavity inside the Collet every 1,000 installations.
- Lubricate outside configuration of the jaws with Lubriplate® or similar light grease.

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<th>ITEM</th>
<th>PULLING HEAD P/N</th>
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<th>H955-4</th>
<th>H955-5</th>
<th>H955-6</th>
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For more information please contact our Technical Services Department at tel. 714-850-6022

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